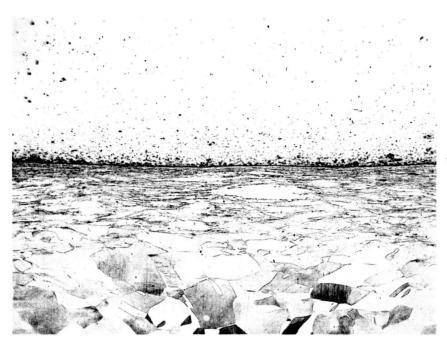
6061-T6 Aluminum Etchant - Kellers

Partially Recrystallized Nickel Zone

Nickel Etchant - HNO



/Joint Interface

- 0 inches

- .010

- .020

L-7292

Mag. 50X

## FIGURE 5

"Koldwelded" 6061-T6 aluminum/nickel joint -thermally cycled (10 cycles between 70 and 500°F)